

Door Coupling Details

While the fabricator must ensure that the window design can adequately accommodate the anticipated expansion and contraction, this coupling detail does not offer this facility, and provides a tight butt joint only. For advice please contact Metal Technology's Technical Department.

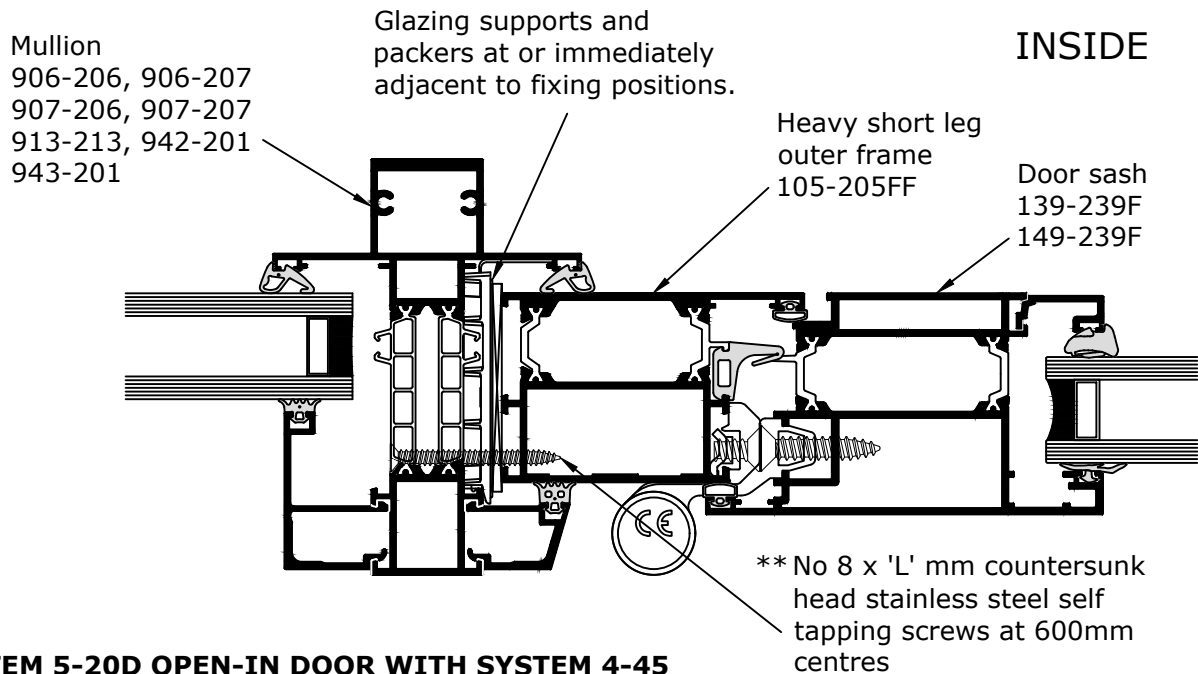
Doors to be screw fixed to mullion at 600mm centres with additional door fixings 25mm above and below hinge positions.

All fixings must be sealed using HR50328A or alternative suitable sealant.

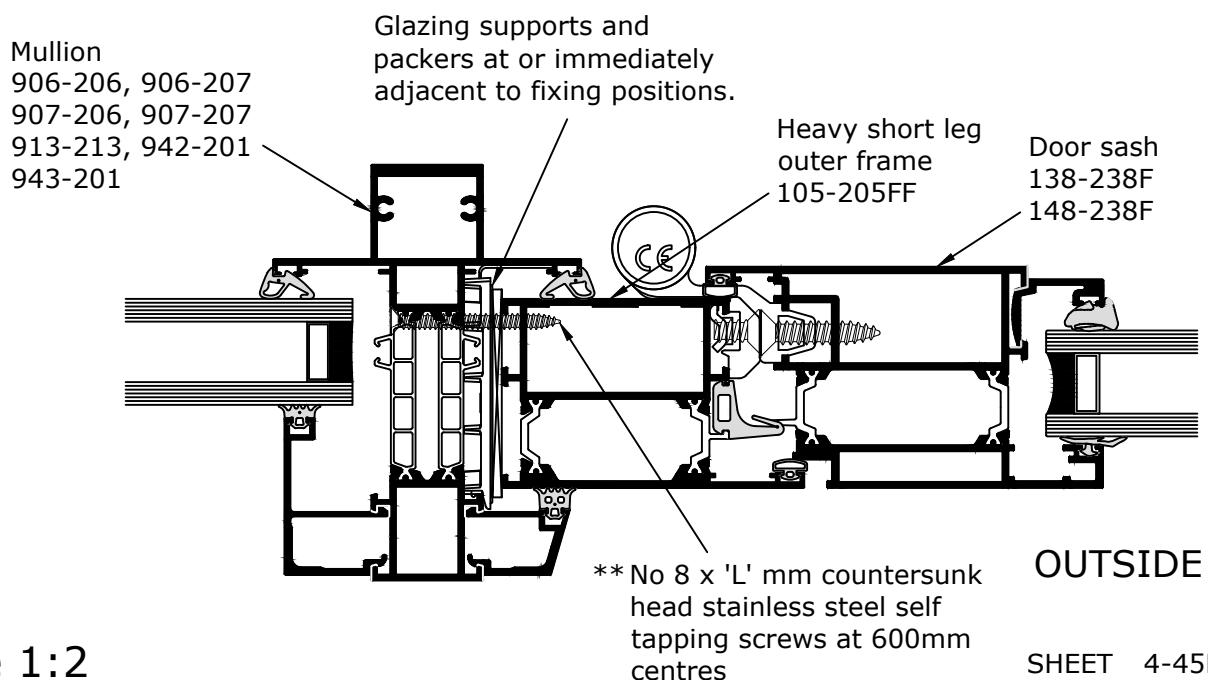
Mullion

- 906-206 ** 7307 screw length 'L' = 70mm
- 906-207 ** 7307 screw length 'L' = 70mm
- 907-206 ** 7307 screw length 'L' = 70mm
- 907-207 ** 7307 screw length 'L' = 70mm
- 913-213 ** 7271 screw length 'L' = 50mm
- 942-201 ** 7276 screw length 'L' = 45mm
- 943-201 ** 7276 screw length 'L' = 45mm

SYSTEM 5-20D OPEN-OUT DOOR WITH SYSTEM 4-45



SYSTEM 5-20D OPEN-IN DOOR WITH SYSTEM 4-45



Scale 1:2